



Bergaform™ C300 LE

Acetal (POM) Copolymer

Key Characteristics

Product Description	
POM, injection molding grade	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.39 to 1.43 g/cm ³	1.39 to 1.43 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	9.0 g/10 min	9.0 g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	8.00 cm ³ /10min	8.00 cm ³ /10min	ISO 1133
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	406000 psi	2800 MPa	ISO 527-2
Tensile Stress (Yield)	8990 psi	62.0 MPa	ISO 527-2
Tensile Strain (Yield)	10 %	10 %	ISO 527-2
Tensile Strain (Break)	50 %	50 %	ISO 527-2
Flexural Modulus	363000 psi	2500 MPa	ISO 178
Flexural Stress	9280 psi	64.0 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179
-22°F (-30°C)	2.4 ft·lb/in ²	5.0 kJ/m ²	
73°F (23°C)	2.9 ft·lb/in ²	6.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-22°F (-30°C)	No Break	No Break	
73°F (23°C)	No Break	No Break	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature			ISO 75-2/A
264 psi (1.8 MPa), Unannealed	239 °F	115 °C	
Vicat Softening Temperature	302 °F	150 °C	ISO 306
Melting Temperature (DSC)	329 to 338 °F	165 to 170 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Comparative Tracking Index	600 V	600 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm))	HB	HB	UL 94
FMVSS Flammability	< 3.9 in/min	< 100 mm/min	DIN 75200
Additional Information	Typical Value (English)	Typical Value (SI)	Test Method
Formaldehyde Emissions	< 10.0 mg/kg	< 10.0 mg/kg	VDA 275

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	248 to 284 °F	120 to 140 °C

Injection	Typical Value (English)	Typical Value (SI)
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	338 to 374 °F	170 to 190 °C
Mold Temperature	176 to 248 °F	80 to 120 °C

Notes

¹ Typical values are not to be construed as specifications.



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